suttontools
world class cutting tools

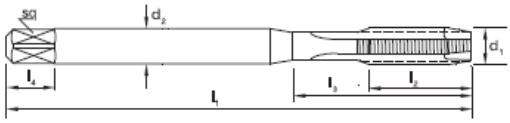
SPECIALS
platí do 30.6.2020

TECLINE

EKONOMICKÁ ŘADA ZÁVITNÍKŮ TECLINE

DIN 371 | DIN 376 | 60° M

- pro průchozí otvory
- vhodné pro materiály do 1000N/mm²

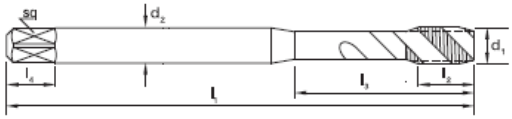


Catalogue Code	T831
Material	HSSE
Surface Finish	Blu
Sutton Designation	VA
Geometry	
Chamfer	Form B / 4.5 x P
Limit & Nut Tolerance	ISO 2 / 6H

Size Ref.	d_1	Pitch	l_1	l_2	l_3	d_2	sq	l_4	z	drill Ø	Cena ks/Kč	Item #
0400	M 4	x 0.7	63	13	21	4.5	3.4	6	3	3.3	262 ,-	T831 0400
0500	M 5	x 0.8	70	16	25	6.0	4.9	8	3	4.2	262 ,-	T831 0500
0600	M 6	x 1	80	19	30	6.0	4.9	8	3	5.0	262 ,-	T831 0600
0800	M 8	x 1.25	90	22	35	8.0	6.2	9	3	6.8	299 ,-	T831 0800
1000	M 10	x 1.5	100	24	39	10.0	8.0	11	3	8.5	345 ,-	T831 1000
1200	M 12	x 1.75	110	28	-	9.0	7.0	10	3	10.2	443 ,-	T831 1200

DIN 371 | DIN 376 | 60° M

- pro slepé otvory
- vhodné pro materiály do 1000N/mm²



Catalogue Code	T833
Material	HSSE
Surface Finish	Blu
Sutton Designation	VA
Geometry	R45
Chamfer	Form C / 2.5 x P
Limit & Nut Tolerance	ISO 2 / 6H

Size Ref.	d_1	Pitch	l_1	l_2	l_3	d_2	sq	l_4	z	drill Ø	Cena ks/Kč	Item #
0400	M 4	x 0.7	63	13	21	4.5	3.4	6	3	3.3	349 ,-	T833 0400
0500	M 5	x 0.8	70	16	25	6.0	4.9	8	3	4.2	349 ,-	T833 0500
0600	M 6	x 1	80	19	30	6.0	4.9	8	3	5.0	349 ,-	T833 0600
0800	M 8	x 1.25	90	22	35	8.0	6.2	9	3	6.8	397 ,-	T833 0800
1000	M 10	x 1.5	100	24	39	10.0	8.0	11	3	8.5	459 ,-	T833 1000
1200	M 12	x 1.75	110	28	-	9.0	7.0	10	3	10.2	596 ,-	T833 1200

ISO	P													M			K						N												S														H					
VDI 3323	1	2	3	4	5	6	7	8	9	10	11	12	13	14.1	14.2	14.3	15	16	17	18	19	20	21	22	23	24	25	26	27	28	29	30	31	32	33	34	35	36	37.1	37.2	37.3	37.4	37.5	38.1	38.2	39.1	39.2	40	41
T831	●	●	○	○		●	○					○		●	●	○																																			
T833	●	●	○	○		●	○					○		●	●	○																																		

P Steel | M Stainless Steel | K Cast Iron | N Non-Ferrous Metals | S Titanium & Super Alloys | H Hard Materials

● Optimal ○ Effective

ILKAMETAL s.r.o. - kovoobráběcí nástroje Pardubice
tel.: 466 300 370, fax: 466 650 543
e-mail: obchod@ilkametal.cz, www.ilkametal.cz